

5012844

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3675-1**Job Sheet 168852****Part No:** D3675-1**Job Qty:** 12 ea**Part Name:** Sliding Door Bracket**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 11/23/17**Job Tracking No:****Due Date:** 11/29/17**Created By:** Linda Lacelle**Type:** Stock**Description:**

Note: DWG REV D SHEETS 2,5 IPP Rev:A new issue 08-04-21 DD verified by:EC IPP Rev:B 11.01.11 as per dwg
rev.C DD verified by:EC IPP Rev C 11.03.31 ECN 11-531 EC verified by:DD

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	11/28/17	11/28/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	12 pcs	11/28/17	11/28/17	0.00	0.41	Waterjet1		SC
110	QC	12 pcs	11/28/17	11/28/17	0.00	0.00	QC2		SC
120	QC	12 pcs	11/28/17	11/28/17	0.00	0.00	QC8		38
130	Brake NC	12 pcs	11/28/17	11/28/17	0.01	0.66	Brake NC 1		9-89 DAS
140	QC	12 pcs	11/28/17	11/28/17	0.00	0.00	QC5		38
150	Powdercoat	12 pcs	11/29/17	11/29/17	0.00	0.17	Powdercoat3		BR 17/12/17 5:00
160	QC	12 pcs	11/29/17	11/29/17	0.00	0.00	QC3		38
170	Packaging	12 pcs	11/29/17	11/29/17	0.00	0.00	Packaging3	5049	9-89
180	QC21-SA	12 Ea	11/29/17	11/29/17	0.00	0.00	QC21		17/12/17

M 186370 START: 7:30 OUT: 3:30 FINISH: 8:00

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S20GA	1	194	0	0

Part Specifications

Specifications could not be found.

Plex 11/23/17 1:41 PM dart.lacelle.linda

DART
AEROSPACE
S015844



Sliding Door Bracket

PART NO: D3675-1

Revision:

Operation:

Change No:

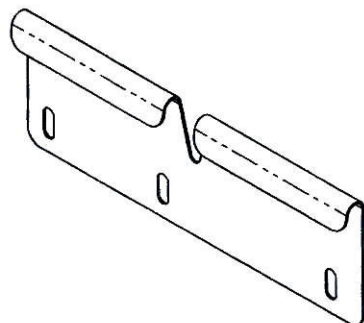
Start up Operation

Dart Aerospace Ltd.

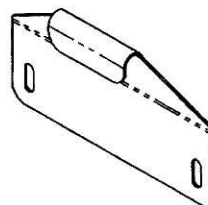
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 11/30/17

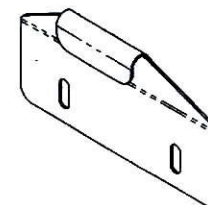
Job No: 168852



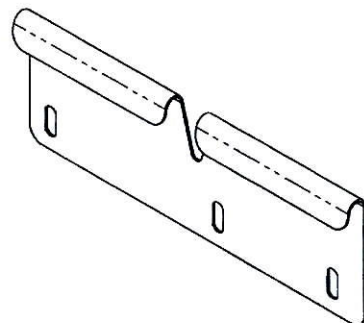
D3675-5 SLIDING DOOR BRACKET



D3675-1 SLIDING DOOR BRACKET



**D3675-3 SLIDING DOOR BRACKET
(HINGE PANEL MOD)**



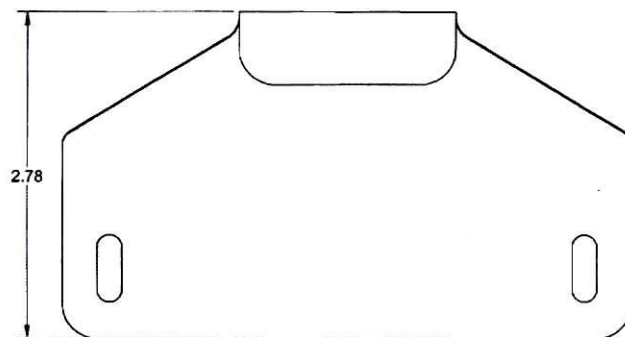
D3675-6 SLIDING DOOR BRACKET

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2011-03-31

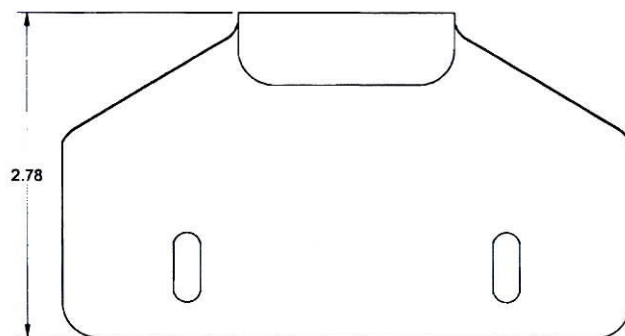
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 168852 *SB*

NOV 23 2017

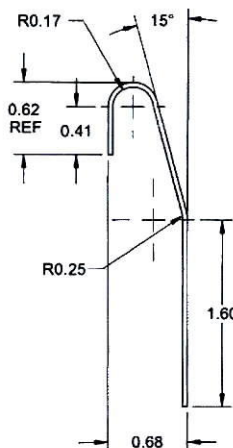
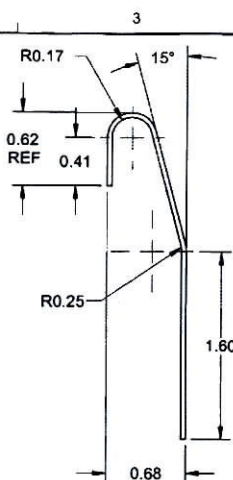
D	RE-DESIGNED D3675-5/-6/-5F PER CUSTOMER FEEDBACK TO ELIMINATE BINDING OF DOOR ONCE BRACKETS ARE INSTALLED. REF.: PAR11-79.	MB	11.03.21
C	ADD -5/-5F/-6 BRACKET	MB	10.12.17
B	ADD -3 FOR HINGE PANEL MOD.	AJS	08.11.03
A	NEW ISSUE	AJS	08.03.27
REV	DESCRIPTION	BY	DATE
DESIGN	<i>AJS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>AJS</i>		
CHECKED	<i>AJS</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>AJS</i>	D3675	SHEET 1 OF 6
APPROVED	<i>AJS</i>	TITLE	SLIDING DOOR BRACKET
DE APPR.	<i>AJS</i>	(COMPOSITE DOOR)	SCALE NTS
DATE	11.03.21	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMBINED WITH ANY OTHER REASON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D3675-1 SLIDING DOOR BRACKET
(MAKE FROM D3675-1F)



D3675-3 SLIDING DOOR BRACKET
(MAKE FROM D3675-3F)
(HINGE PANEL MOD)



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2011-03-31
JW

NOTES:

- 1) MATERIAL: SEE SHEET 5
- 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3675-X" AND B/N "BXXXXX" PER QSI 044 6.1
- 7) WEIGHT: 0.15 lbs EACH
- 8) THE D3675-1 SLIDING DOOR BRACKET IS A DERIVATIVE OF THE D3199-1 BRACKET.

DESIGN	AKS	DART AEROSPACE LTD	
DRAWN	AKS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AKS	DRAWING NO.	REV. D
MFG. APPR.	AKS	D3675	SHEET 2 OF 6
APPROVED	AKS	TITLE	SLIDING DOOR BRACKET
DE APPR.	AKS	(COMPOSITE DOOR)	SCALE
DATE	11.03.21	NTS	
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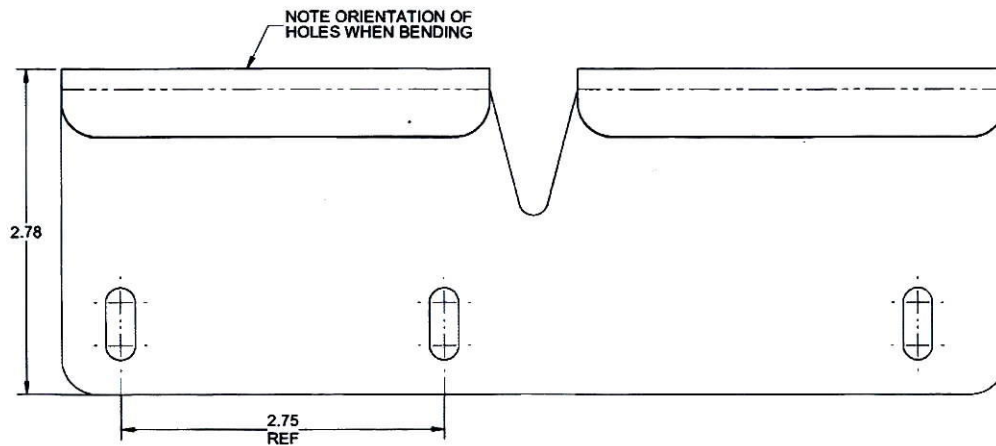
8 7 6 5 4 3 2 1

D

C

B

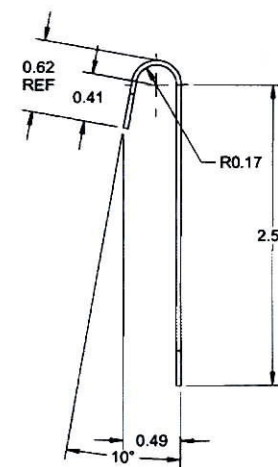
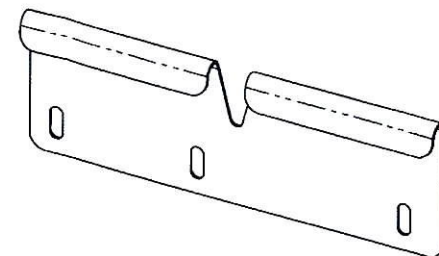
A



D3675-5 SLIDING DOOR BRACKET
(MAKE FROM D3675-5F)

- NOTES:**
- 1) MATERIAL: SEE SHEET 6
 - 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3675-5" AND B/N "BXXXXX" PER QSI 044 6.1
 - 7) WEIGHT: 0.31 lbs EACH
 - 8) THE D3675-5 SLIDING DOOR BRACKET IS A DERIVATIVE OF THE D3199-3 BRACKET.

8 7 6 5 4 3 2 1



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DESIGN	ALS	DART AEROSPACE LTD	
DRAWN	B	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ALS	DRAWING NO.	REV. D
MFG. APPR.	DS	D3675	SHEET 3 OF 6
APPROVED	12	TITLE	SLIDING DOOR BRACKET
DE APPR.	#	(COMPOSITE DOOR)	SCALE
DATE	11.03.21		NTS

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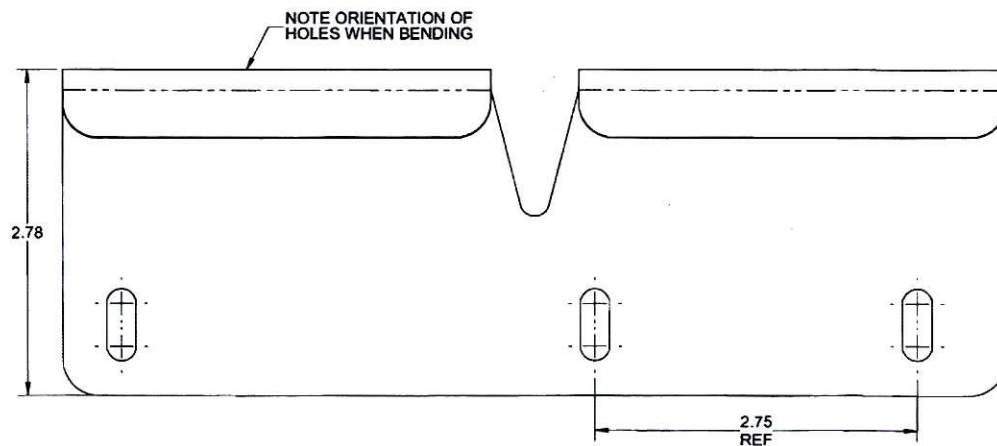
8 7 6 5 4 3 2 1

D

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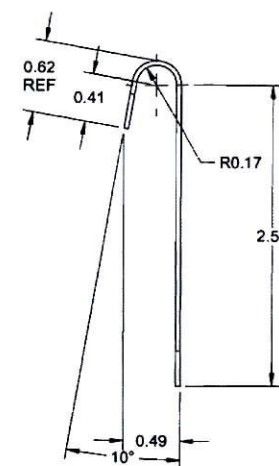
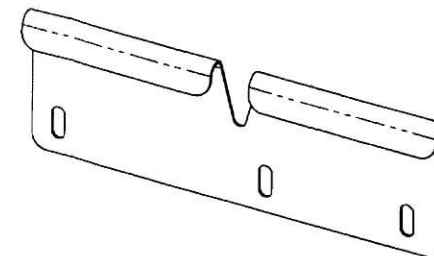


D3675-6 SLIDING DOOR BRACKET
(MAKE FROM D3675-5F)

NOTES:

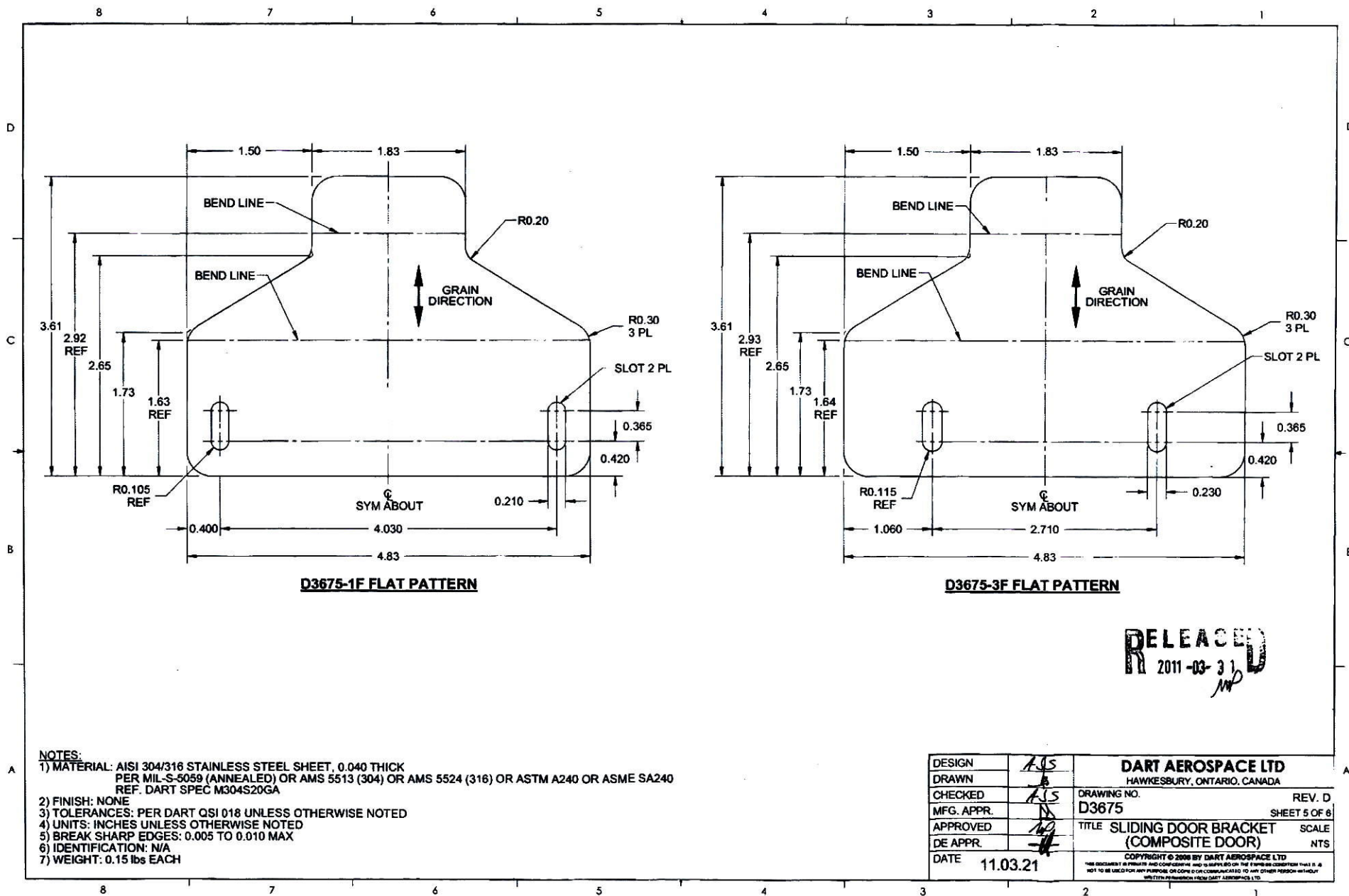
- 1) MATERIAL: SEE SHEET 6
- 2) FINISH: POWDER COAT GREY SANDEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3675-6" AND B/N "BXXXXX" PER QSI 044 6.1
- 7) WEIGHT: 0.31 lbs EACH
- 8) THE D3675-6 SLIDING DOOR BRACKET IS A DERIVATIVE OF THE D3199-4 BRACKET.

8 7 6 5 4 3 2 1

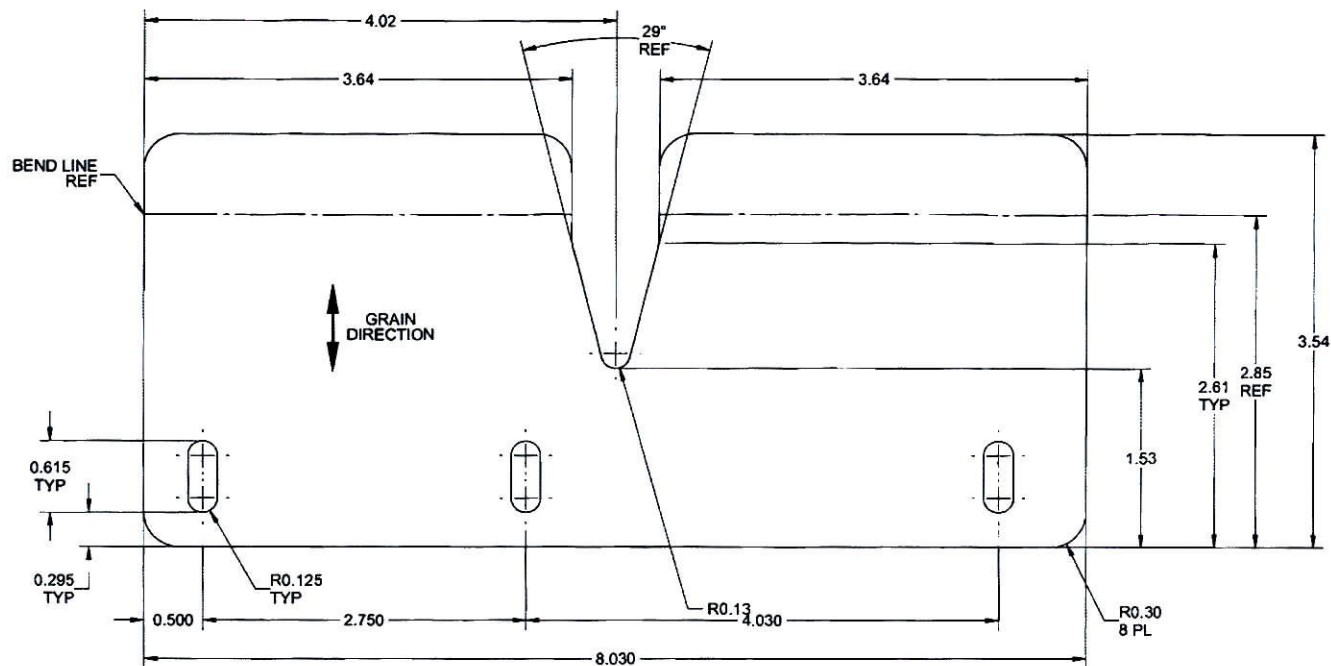


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DESIGN	<i>AJS</i>	DART AEROSPACE LTD	
DRAWN	<i>AJS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AJS</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>N</i>	D3675	SHEET 4 OF 6
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	SLIDING DOOR BRACKET (COMPOSITE DOOR)	
DATE	11.03.21	NTS	
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MP



D3675-5F FLAT PATTERN

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2011-03-31

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.040 THICK
PER MIL-S-5059 (ANNEALED) OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC M304S20GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.67 lbs

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AJS	DRAWING NO.	REV. D
MFG. APPR.	N	D3675	SHEET 6 OF 6
APPROVED	N	TITLE	SCALE
DE APPR.	N	SLIDING DOOR BRACKET (COMPOSITE DOOR)	
DATE	11.03.21	NTS	
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